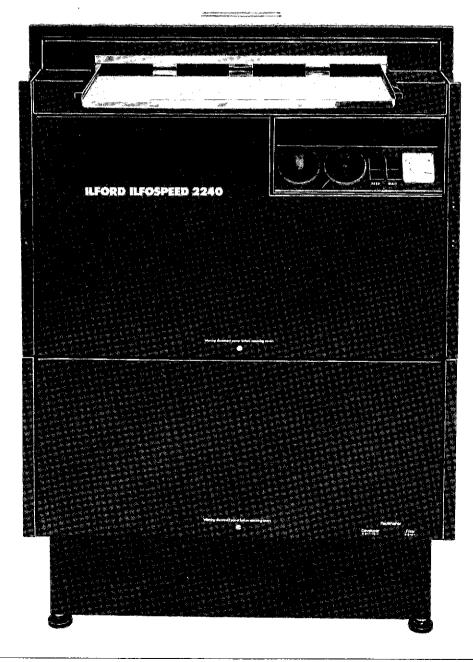
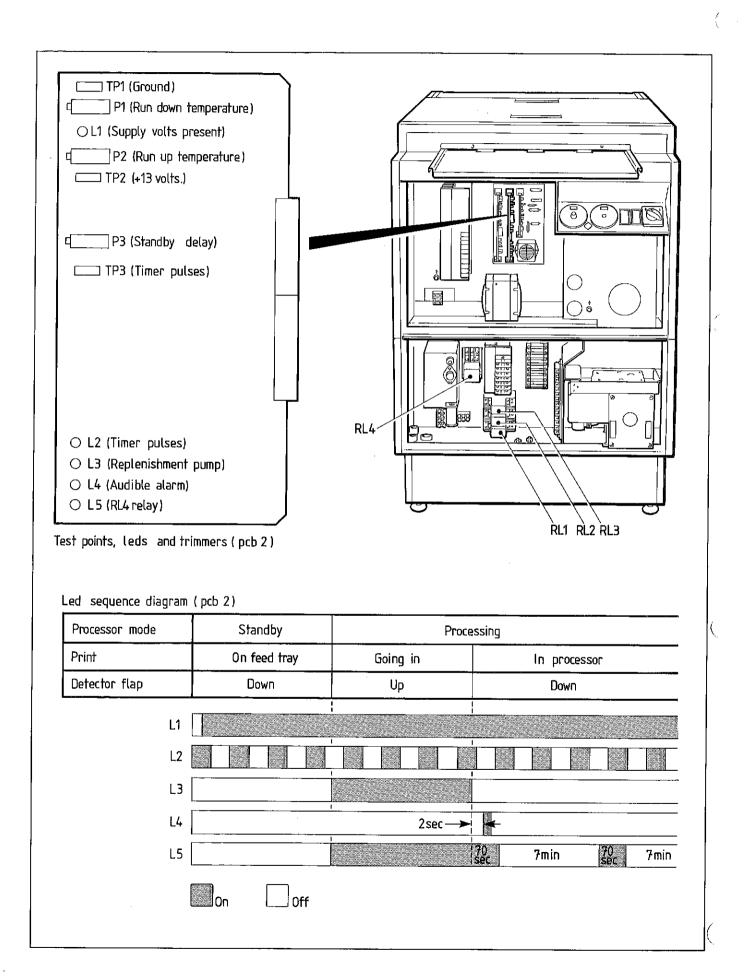
# ILFOSPEED 2240

PROCESSORS PRIOR TO SERIAL NUMBER 21810 NOTES FOR SERVICE ENGINEERS JANUARY 1985





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#### I DESCRIPTION

This leaflet describes the functions of the automatic standby and economiser control printed circuit board (pcb2) on ILFOSPEED 2240 processors prior to serial number 21810.

#### WARNING

It is most important that the checks and adjustments described in this leaflet are carried out by qualified service engineers.

The automatic standby and economiser control printed circuit board pcb2 (see figure 2.1) has six main functions:

- 1 It controls the 2x750 watt dryer heaters 70 second run period, via relay RL4, during processing.
- 2 It controls the 70 second dryer run period during each consecutive 420 seconds (7 minutes) automatic standby period.
- 3 It controls the replenishment pump, via relay RL2.
- 4 It controls the audible signal.
- 5\* It controls the dryer cool-down period, ie 'run down'.
- 6+ It controls the 'wait' light, ie 'run up'.
  - \* 'Run down' is defined as the time from when the processor control switch is set to position 1 to when the dryer fans switch off.
  - + 'Run up' is defined as the time from when the processor control switch is turned to position 2 (from position 1) to when the 'wait' light switches off.

#### 2 FUNCTIONAL TESTS

Refer to the following figures:

Figure 2.1 Test points, leds and trimmers (pcb2). Sequence diagram (leds).

Figure 2.2 Sequence diagram (ILFOSPEED 2240 processor control).

Figure 2.3 Pcb2 component layout.

Figure 2.4 Pcb2 circuit diagram.

Pcb2 has three test points for checking the circuits, five leds to indicate that the circuits are operating correctly and three trimmers for making minor adjustments.

# 2.1 Equipment required

- 1 Multi-meter having a 25 volt dc scale.
- 2 Insulated probes for bridging test points.
- 3 A minutes/seconds timer.

## 2.2 Test 1. To check for positive volts

With the control switch set to position 2 and the processor running normally, connect the multi-meter across test points TP1 and TP2. The reading obtained should be 13 volts  $\pm 1$  volt. Note

Led L1 switches on to indicate the presence of positive volts.

Switch position Processor mode	. 2			1		2	
	Warm up	Processing	Standby	Run down	Processing not required	Run up	Standby
Solution heaters		1	1				1
Drive motor							
Dryer fan					1000 M		
Dryer heaters			7min. 7min. sec→ 4				1
'Wait' light			1 1	-			1
	On	Off					

Figure 2.2

# 2.3 Test 2. Checking the timing circuit

With the control switch set to position 2, connect the multi-meter across test points TP1 and TP3. The reading obtained should be approximately 13 volts until the processing solutions reach operating temperature. The multi-meter indicator and led L2 will then pulse with the timer controlled signals to the solution heaters.

To adjust the frequency of the timer pulses, thereby adjusting the standby delay, turn trimmer P3 clockwise to decrease the pulse frequency or anti-clockwise to increase the pulse frequency. The standby delay should be 70 seconds ±5 seconds, and is measured from when the audible signal sounds until the repeat led on the dryer temperature control switches off.

# 2.4 Test 3. 'Run up' control

To check the 'run up' control, proceed as follows: Note

It is important to carry out operations 5 and 6 to initiate the standby cycle timer and thereby provide seven minutes to complete the test.

- 1 Ensure all processor side panels and dryer covers are fitted.
- 2 Ensure the processing solutions are at operating temperature.
- 3 Ensure the dryer roller rack has cooled down fully, ie is at ambient temperature. If the dryer has been running for some time, remove the processor lid and set the processor control

switch to position 2. This switches off the processor main drive motor and dryer heaters, but maintains operation of the dryer fans to cool the dryer rapidly to ambient temperature. This will take approximately 10 minutes.

4 Set the processor control switch to position 1 and refit the processor lid.

5 Operate the paper feed detector.

#### Note

With the processor control switch set to position 1, the dryer heaters, dryer fans and the main drive motor will not operate.

6 Allow the processor to run for approximately 70 seconds.

- 7 Set the processor control switch to position 2 and measure the time until the 'wait' light switches off. The time should be  $5\frac{1}{2}$  minutes  $\pm\frac{1}{2}$  minute.
- 8 To adjust the 'run up' time, turn trimmer P2 clockwise to increase the time or anti-clockwise to decrease the time. If adjustment is necessary, repeat the sequence 1-7 to confirm accuracy of the adjustment.

# 2.5 Test 4. 'Run down' control

To check the 'run down' time, proceed as follows:

1 Check the 'run up' time (see section 2.4).

- 2 Set the dryer temperature control to position 6 and operate the paper feed detector. Allow the processor to run for approximately one minute.
- 3 Set the processor control switch to position 1 and measure the time until the dryer fans switch off. The time should be 150 seconds ±30 seconds.
- 4 To adjust the 'run down' time, turn trimmer P1 clockwise to decrease the time or anti-clockwise to increase the time. If adjustment is necessary, repeat the test to confirm accuracy of the adjustment.

#### Note

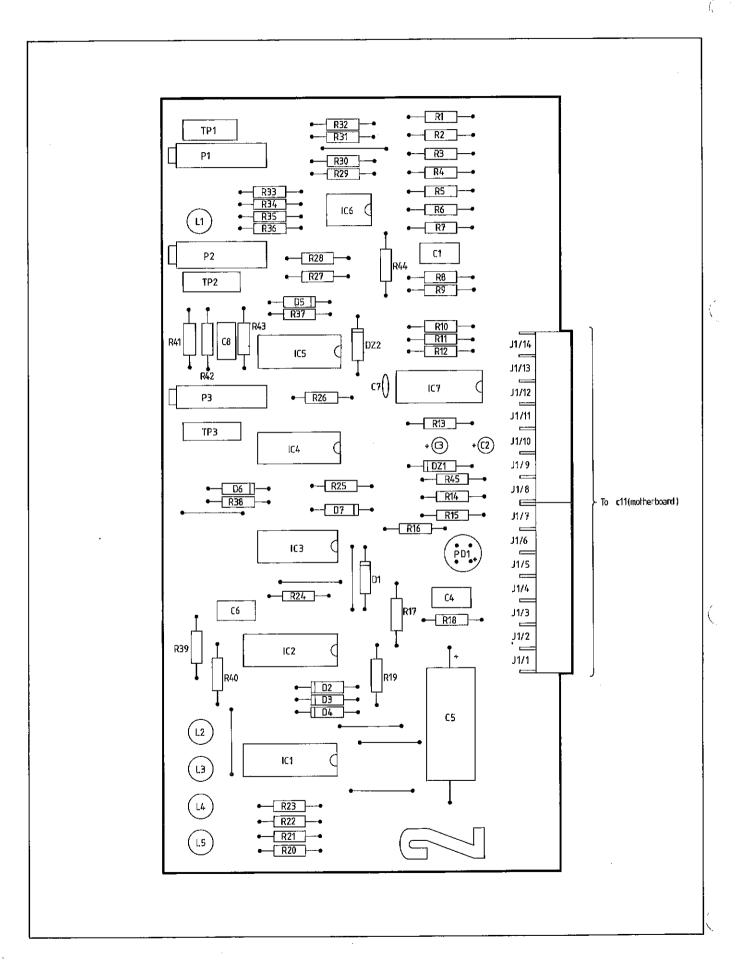
It is not possible to re-start the dryer fans by turning trimmer P1 anti-clockwise. To check the 'run down' time after adjustment, set the processor control switch to position 2 and repeat operations 2 and 3.

# 3 OTHER FACILITIES PROVIDED BY PCB2

- 1 When a print is in the paper feed detector, led L3 switches on and relay RL2 is energised to control the replenishment pump.
- When a sheet of paper has cleared the paper feed detector, led L4 switches on and off and is synchronised with the audible alarm.
- 3 Led L5 switches on to indicate that relay RL4 is energised to control power to the 2x750 watt dryer heaters.

## 4 PREVIOUS INFORMATION

This document replaces the provisional leaflet issued by engineering at the 1984 Equipment Conference. Please destroy the provisional leaflet.



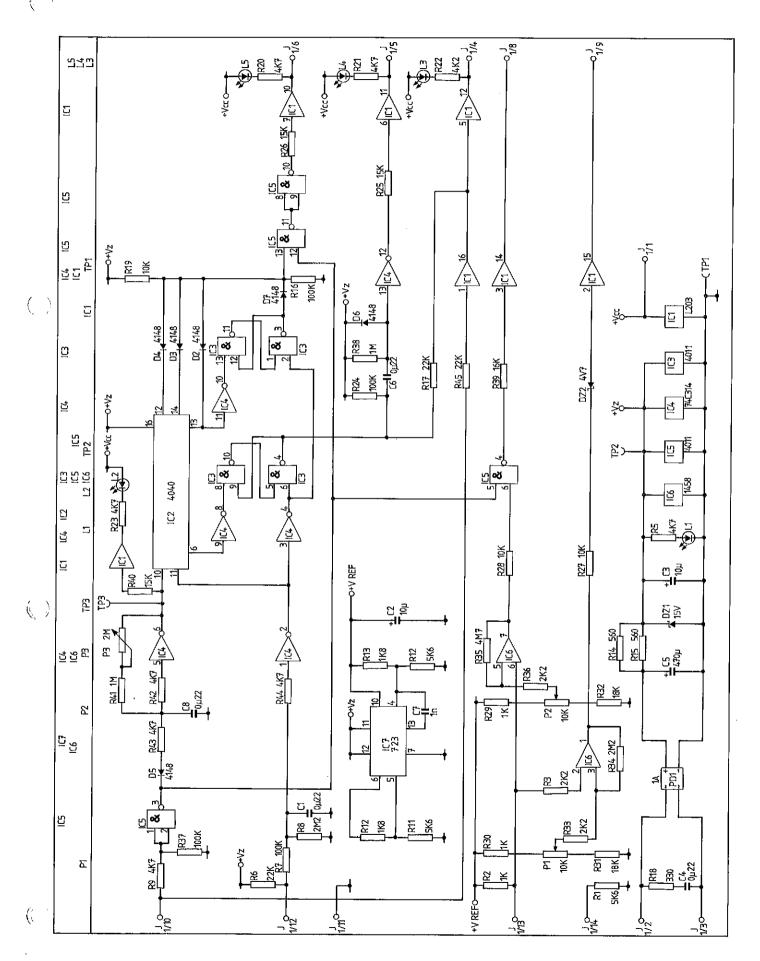


Figure 2.4