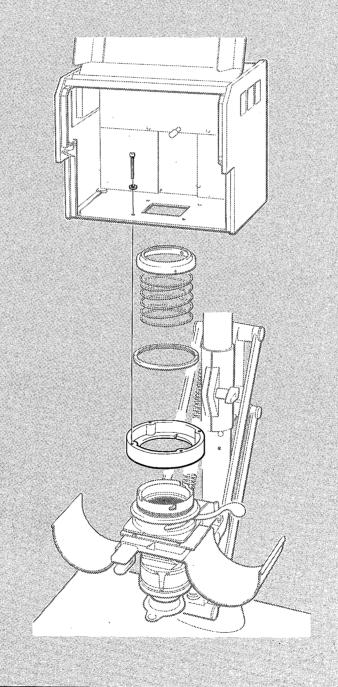
OPERATING AND FITTING INSTRUCTIONS

6130-P-001

ILFORD MULTIGRADE 500

ENLARGER HEAD AND ADAPTOR KIT FOR THE LEITZ IC ENLARGER



CONDENSER

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INTRODUCTION

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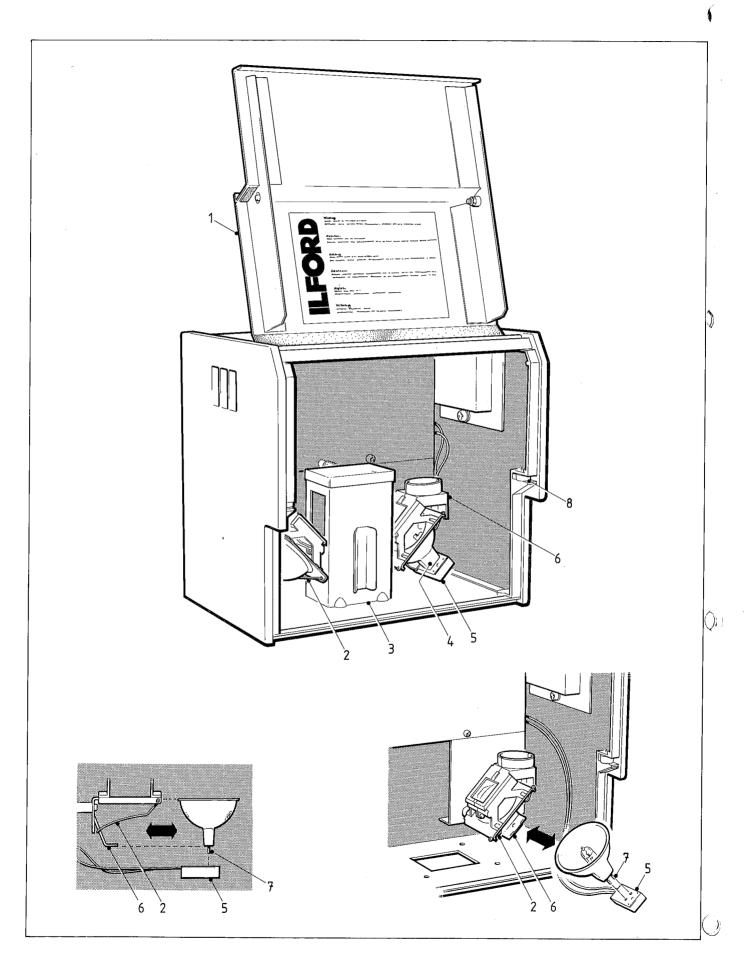
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The ILFORD MULTIGRADE 500HLZ enlarger head has been developed by ILFORD to enable the MULTIGRADE 500 control system to be used with the smaller 35mm enlarger. The enclosed enlarger head incorporates many common features and components used on the larger MULTIGRADE 500H enlarger head (which is described in detail in the MULTIGRADE 500 Operating manual supplied).

This leaflet is divided into two major parts. Sections 1-4 supplements the information given in the MULTIGRADE 500 Operating manual supplied. It details the major differences between the two MULTIGRADE enlarger heads, and how the MULTIGRADE 500 control system is used with the smaller enlarger head.

Sections 5-7 details how to fit the MULTIGRADE 500HLZ enlarger head to the enlarger, using the adaptor kit supplied.



MULTIGRADE 500HLZ ENLARGER HEAD

1 Front cover

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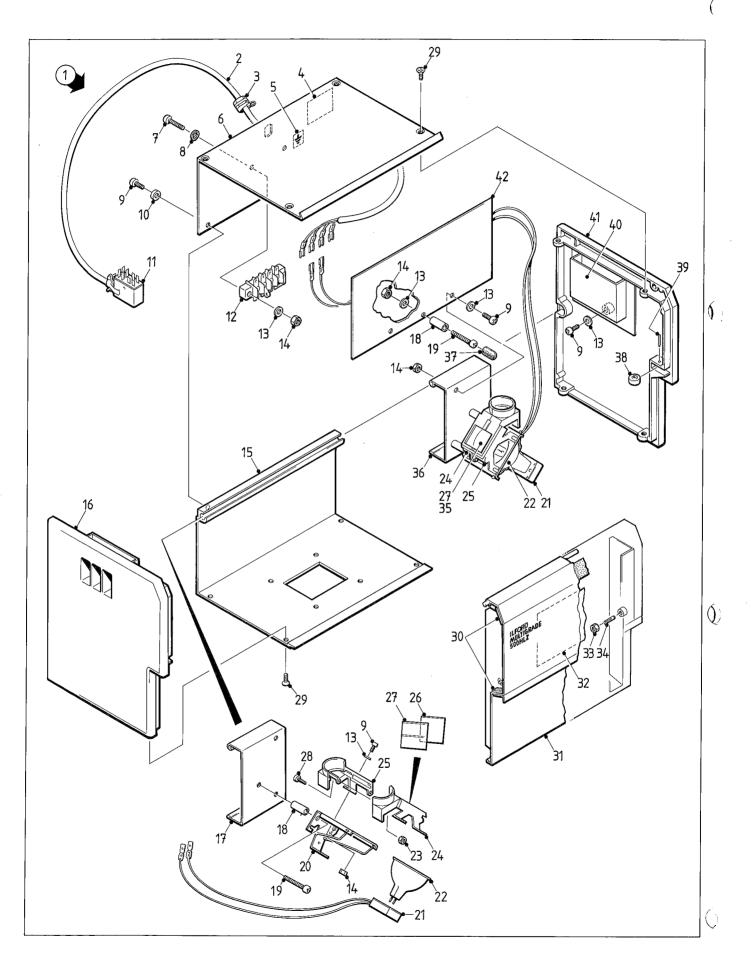
- 2 Retaining spring
- 3 Light mixing box 35mm
- 4 80W lamp
- 5 Electrical connector
- 6 Lampholder assembly
- 7 Lamp pins
- 8 Door catch roller
- See figure 2.1 and section 2 of the MULTIGRADE 500 Operating manual. The major differences between the two enlarger heads are as follows:
- 1 The smaller MULTIGRADE 500HLZ enlarger head is fitted with lower power 80W lamps and, therefore, requires no cooling fan. This reduces the overall weight of the enlarger head.
- The lampholder does not have an integral electrical connector. This is a separate unit that is plugged onto the lamp pins before the lamp is fitted into the lampholder in the normal way.
- 3 The MULTIGRADE 500HLZ enlarger head accepts a 35mm light mixing box only, and the lamp positions are fixed. The mixing box fits directly into the base of the enlarger head. A register plate is not required.
- 4 The MULTIGRADE 500HLZ enlarger head is supplied complete with the appropriate adaptor kit. No additional parts are required.

2 CONTROL UNIT

- 2.1 Program switch
 See section 3 of the MULTIGRADE 500
 Supplementary leaflet supplied.
- 2.2 Connection to the power supply unit
 The MULTIGRADE 500HLZ enlarger head is
 plugged into the MULTIGRADE 500S power
 supply unit 'enlarger' socket in the
 normal way.

3 SPECIFICATION

Dimensions	Height 216mm
	Width 228mm
	Depth 173mm
Weight	2.1kg including mixer box and adaptor
,	kit
Construction	Black stoved aluminium alloy sheet and
	extrusion with polycarbonate end plates
Electrical cable	Multicore
	Length 2m
	Maximum voltage 30V ac
Lamps	Two 30V ac, 80 watt
	ANSI code ELB
	Quartz halogen projection lamp with
	dichroic reflector
Heat filters	Four 30x15x2mm thick heat absorbing glass
Colour filters	Two 25x25x1mm thick. One blue and one
	green dichroic interference filter on
	glass substrate. Tempered for maximum
•	stability. Cut-off frequencies are
	selected for optimum grade range with
	MULTIGRADE II paper
cooling fan	None
ight mixing box	One size only. Suitable for negative
<u> </u>	sizes up to 35mm
	Note
	The light mixing box and adaptor kit are
	supplied with the enlarger head
	with the entarger head



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4 PARTS LIST-MULTIGRADE 500HLZ ENLARGER HEAD

Figure 4.1 and the following table detail all parts that are available for the MULTIGRADE 500HLZ enlarger head. When ordering spare parts, please quote both the part number and GIN number in order that ILFORD may process your order quickly and efficiently.

	Ref no. figure 4.1	Part no.	GIN no.	Description	Quantity
	1	6129-0-001		MULTIGRADE 500HLZ enlarger head	
	2	81335312			1
	3	81334709		Strain relief bush	1
	4	6065-4-112		Serial number label	1
(A) A	5	85268401	1471348	Earth label	1
	6	6129-2-102	64	Top section	1
	7	87992727	-	Screw, M3x20mm, pan head	2
	8	89730600		Washer, M3, shakeproof	2
	9	87992722	1471216	Screw, M3x6mm, pan head	11
	10	6129-4-112	-	Spacer washer	2
	11	86618520	1471397	Plug, 10A	1
	l 2	89013016	-	Terminal strip	1
	13	89730453	1471205	Washer, M3, plain	12
	L4	86203903		Nut, M3	9
	15	6129-1-101	679	Base extrusion	1
1	L6	6068-2-143	1471601	End cap, left hand	1
1	17	6068-3-146		Lamp slide, left hand	1
1	.8	88000809	•	Lampholder spacer	5
1	.9	87992728	_	Screw, M3x25mm, pan head	5
2	20	85269001	1492842	Lampholder assembly	2
2	21	86618527	1492820	Lamp connector	2
\bigcirc 2	22	84677112		Lamp, 30V 80W	2
$\binom{2}{2}$	23	86203902		Nut, M2.5	4
2	.4	6068-1-115		Filter holder, left hand	2
2	25	6068-2-114	1471580	Filter holder, right hand	2
2	:6	83425802		Filter, green (left hand side)	1
2	:7	83425803	1471304	Filter, heat	4
2	8	87992714		Screw, M2.5x6mm, pan head	4
2		87990420		Screw, M3x6mm, countersunk head	8
3		89014019	-	Foam sealing strip	232mm

Ref no. on fig.	Part no.	GIN no.	Description	Quantity
31	6129-2-003	1532926	Door assembly	1
32	6129-4-110	_	Warning label	1
33	86204519	-	Nut, M4, nylon	2
34	87989070	_	Grub screw, M4x10mm, nylon	2
35	83425801	1471287	Filter, blue (right hand side)	1
36	6068-3-147	1471645	Lamp slide, right hand	1
37	83425603	1471278	Ferrule, PVC	1
38	6129-4-104	_	Door catch roller	2
39	87997604	1471458	Spring pin, 2x12mm	2
40	6068-3-126	1471623	Light trap	2
41	6068-1-142	1471557	End cap, right hand	1
42	6129-4-103	-	Terminal strip cover plate	1

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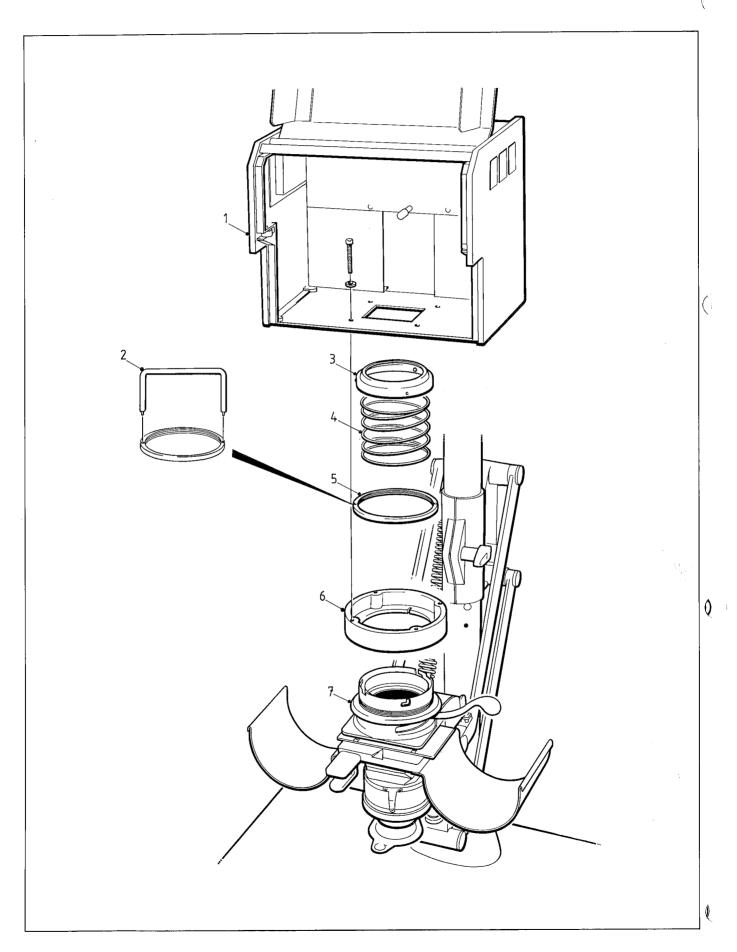


Figure 5.1

5 PRE-INSTALLATION

- 1 MULTIGRADE 500HLZ enlarger head
- 2 Ring key
- 3 Spring retaining ring
- 4 Spring
- 5 Condenser retaining ring
- 6 Adaptor
- 7 Leitz IC chassis

5.1 Introduction

The adaptor kit (see figure 5.1) enables the MULTIGRADE 500HLZ enlarger head to be fitted to the Leitz IC enlarger. With this adaptor kit, the original enlarger condenser is retained together with the characteristics associated with a condenser enlarger. Installation is straightforward provided the instructions in this leaflet are carefully followed. If you have any problems, please contact your nearest ILFORD selling company, the address of which can be found on the back cover of this leaflet.

WARNING

To prevent irreparable damage to the equipment, do not use force when carrying out any of the following instructions. Handle the MULTIGRADE 500HLZ enlarger head with extreme care. Remove the lamps if you feel it is necessary.

5.2 Unpacking

The adaptor kit for the Leitz IC enlarger is supplied with the MULTIGRADE 500HLZ enlarger head, and consists of the sub-assemblies detailed in table 5.1. Each sub-assembly is packed in a plastic bag, with the part number written on the bag. Please ensure you have all the correct items before proceeding with any of the fitting instructions (see also figure 5.1).

Table 5.1 Adaptor kit

Part no.	Description	
6091-3-001 6130-P-002	Light mixing box, 35mm Sub kit	

The sub kit, part number 6130-P-002, consists of the items detailed in table 5.2.



Table 5.2 Sub kit 6130-P-002

Note

The nuts are supplied pressed into the adaptor $% \left(1\right) =\left(1\right) \left(1\right)$

Description	Quantity	
Adaptor	1	
Ring key	1	
Screw, M3x30mm, pan head	4	
Washer, M3, plain	4	
Nut, M3	4	

The Leitz IC enlarger head is counter balanced to be moved up and down with the minimum of effort. Before proceeding, ensure the chassis is positioned at a convenient working height and securely locked.

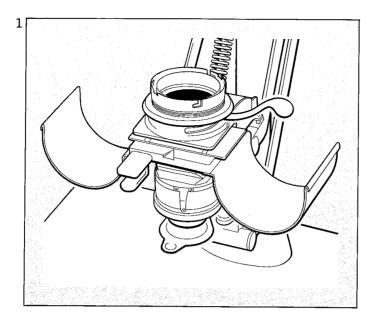
WARNING

Never lean over counter balanced enlargers; failure of the locking mechanism could cause injury.

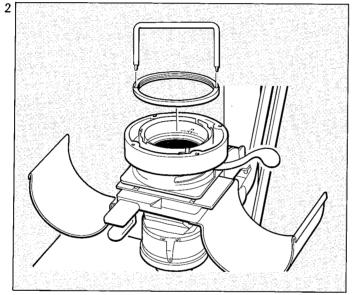
To remove the Leitz enlarger head, proceed as follows (refer also to the manufacturer's literature):

- 1 Lift off the upper half of the lamphouse.
- In the lower half of the lamphouse, release the spring retaining ring from the condenser housing by turning it anti-clockwise.
- 3 Remove the spring.
- Remove the condenser retaining ring by turning it anti-clockwise several turns, using the ring key supplied. Lift the lower half of the lamphouse off the chassis.

6 FITTING THE MULTIGRADE 500HLZ ENLARGER HEAD

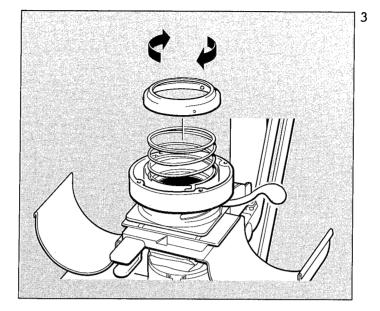


With the Leitz enlarger head removed, the enlarger is ready to accept the MULTIGRADE 500HLZ enlarger head.



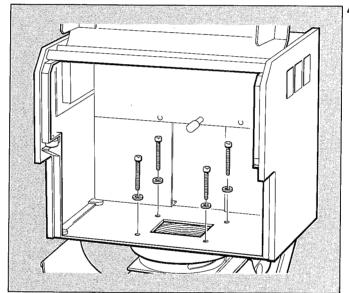
Locate the adaptor over the condenser housing, with the locating slot towards the back of the enlarger, as shown. Secure the Leitz IC condenser retaining ring onto the adaptor, using the ring key provided.

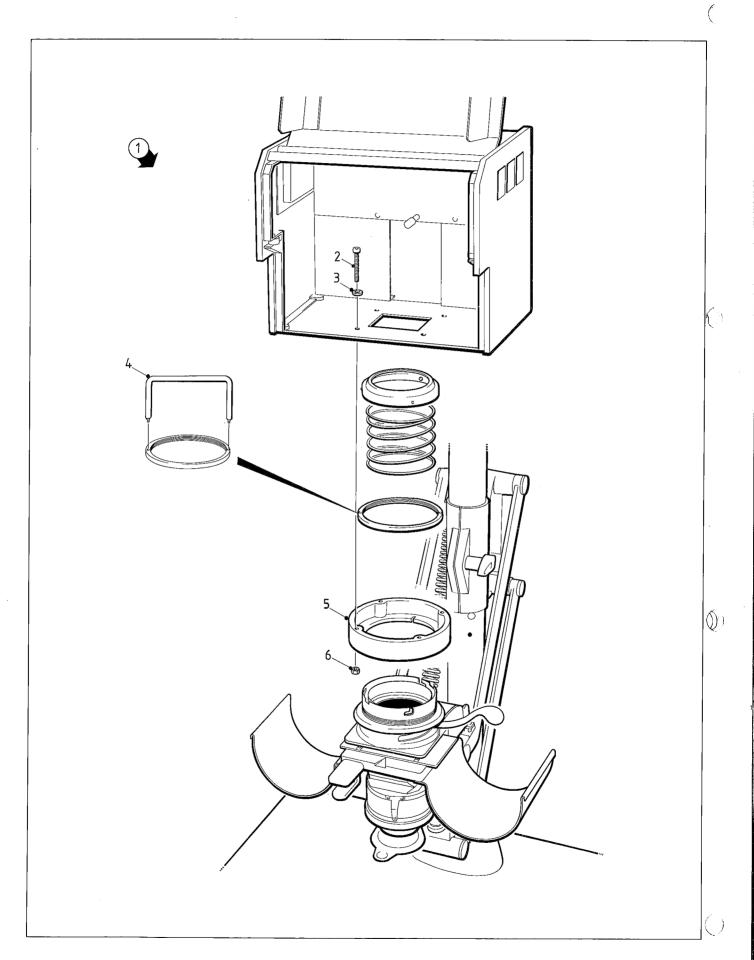
Refit the condenser spring and spring retaining ring.



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Secure the MULTIGRADE 500HLZ enlarger head to the adaptor with the four M3x30mm pan head screws, nuts and washers. Insert the light mixing box carefully between the two lamp and filter assemblies and into the aperture in the base of the head.





7 PARTS LIST-ADAPTOR KIT

Figure 7.1 and the following table detail all spare parts that are available. When ordering spare parts, please quote the part number in order that ILFORD may process your order quickly and efficiently.

Ref no. figure 7.1	Part no.	Description	Quantity
1	6130-P-001	Adaptor kit, complete	
2	87992729	Screw, M3x30mm, pan head	4
3	89730453	Washer, M3, plain	4
4	6130-4-103	Ring key	1
5	6130-3-100	Adaptor	1
6	86203903	Nut, M3	4
7+	6091-3-001	Light mixing box, 35mm, 4mm drop	1

⁺ items not illustrated