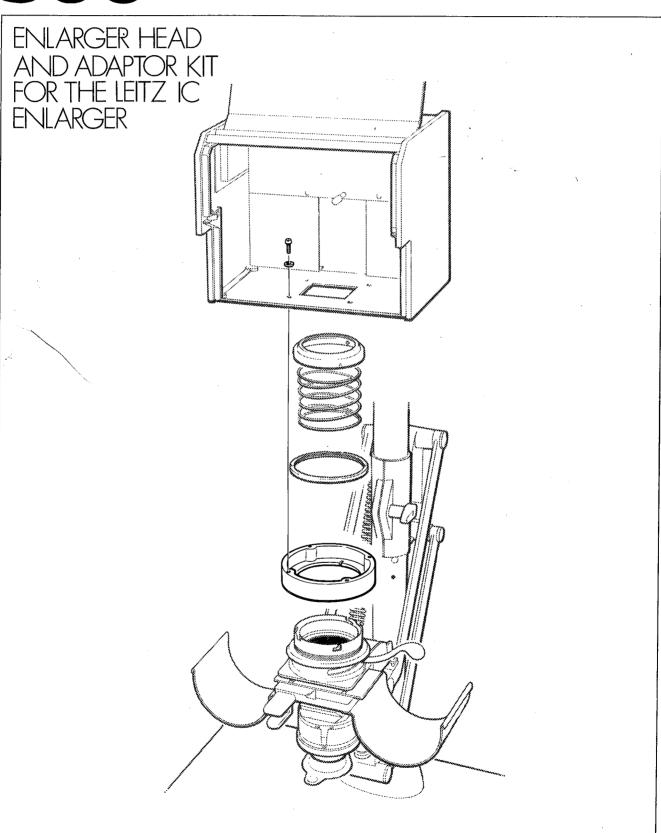
## ILFOSPED MULTIGRADE 500



**ILFORD** 

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### INTRODUCTION

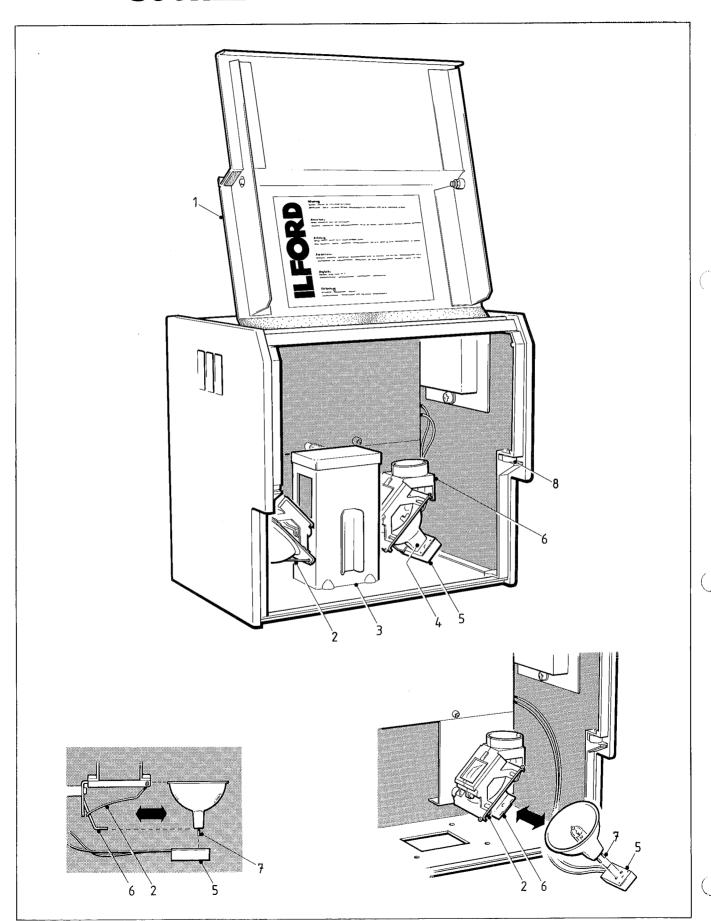
The ILFOSPEED MULTIGRADE 500HLZ enlarger head has been developed by ILFORD to enable the unique ILFOSPEED MULTIGRADE 500 control system to be used with the smaller 35mm enlarger. This enlarger head incorporates many common features and components of the larger ILFOSPEED MULTIGRADE 500H enlarger head, which is described in detail in the ILFOSPEED MULTIGRADE 500 Operating manual supplied.

This manual is divided into two major sections.

The information in sections 1-4 supplements the ILFOSPEED MULTIGRADE 500 Operating manual supplied. It details the major differences between the two ILFOSPEED MULTIGRADE enlarger heads, and how the ILFOSPEED MULTIGRADE 500 control system is used with the smaller enlarger head.

The information in sections 5-7 details how to fit the ILFOSPEED MULTIGRADE 500HLZ enlarger head to the enlarger, using the adaptor kit supplied.

## ILFOSPEED MULTIGRADE 500HLZ



## 1 ENLARGER HEAD

1	Front cover	See figure 1.1 and section 2 of the
2	Retaining spring	ILFOSPEED MULTIGRADE 500 Operating manual.
3	Light mixing box -	The major differences between the two
	35mm	enlarger heads are as follows:
4 .	80W lamp 1	The smaller ILFOSPEED MULTIGRADE 500HLZ
5	Electrical	enlarger head is fitted with lower power
	connector	80W lamps and, therefore, requires no
6	Lampholder	cooling fan. This reduces the overall
	assembly	weight of the enlarger head.
7	Lamp pins 2	The lampholder does not have an integral
8	Door catch wheel	electrical connector. This is a separate
		unit that is plugged onto the lamp pins
		before the lamp is fitted into the
		lampholder in the normal way.
	3	The ILFOSPEED MULTIGRADE 500HLZ enlarger
		head accepts a 35mm light mixing box only,
		and the lamp positions are fixed. The
		mixing box fits directly into the base of
		the enlarger head. A register plate is not
		required.
	4	The ILFOSPEED MULTIGRADE 500HLZ enlarger
		head is supplied complete with the
		appropriate adaptor kit. No additional
		parts are required.

## 2 CONTROL UNIT

### 2.1 Program switch

See section 3.7 of the ILFOSPEED MULTIGRADE 500 Operating manual. The following table applies when using the ILFOSPEED MULTIGRADE 500HLZ enlarger head.

Table 2.1 Program switch

Switch position	Lamp type	Program
9	ELB 30V 80W	Balanced lamps Increases green light by 20%

The instructions in section 3.7 of the ILFOSPEED MULTIGRADE 500 Operating manual apply except that, for optimum light output, the program switch is set to position 9 for obtaining balanced lamps under normal operating conditions. Choose the program switch position detailed in table 2.1 above that gives the best density balance for the particular lamps fitted.

Note

Programs 1-5 and 6-8 can be used but longer exposure times are required as the light output is significantly lower.

2.2 Connection to the power supply unit
The ILFOSPEED MULTIGRADE 500HLZ enlarger
head is plugged into the ILFOSPEED
MULTIGRADE 500S power supply unit
'enlarger' socket in the normal way.

## 3 SPECIFICATION

Dimensions	Height 216mm
	Width 228mm
	Depth 173mm
Weight	2.1kg including mixer box and adaptor
	kit
•	
Construction	Black stoved aluminium alloy sheet and
	extrusion with polycarbonate end plates
Electrical cable	Multicore
	Length 2m
	Maximum voltage 30V ac
Lamps	Two 30V ac 80 watt
	ANSI code ELB
	Quartz halogen projection lamp with
	dichroic reflector
Heat filters	Four 30x15x2mm thick heat absorbing glass
	1 0 1 J 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
Colour filters	Two 25x25x1mm thick. One blue and one
	green dichroic interference filter on
	glass substrate. Tempered for maximum
	stability. Cut-off frequencies are
	selected for optimum grade range with
	ILFOSPEED MULTIGRADE II paper
	THE OUT HED HOUSE GRANDE IT PAPOR
Cooling fan	None
COCIING I am	NOTIC
Light mixing box	One size only for negative sizes up to
PTOUT HITTING DOW	35mm
	Note
	The light mixing box and adaptor kit are
	supplied with the enlarger head

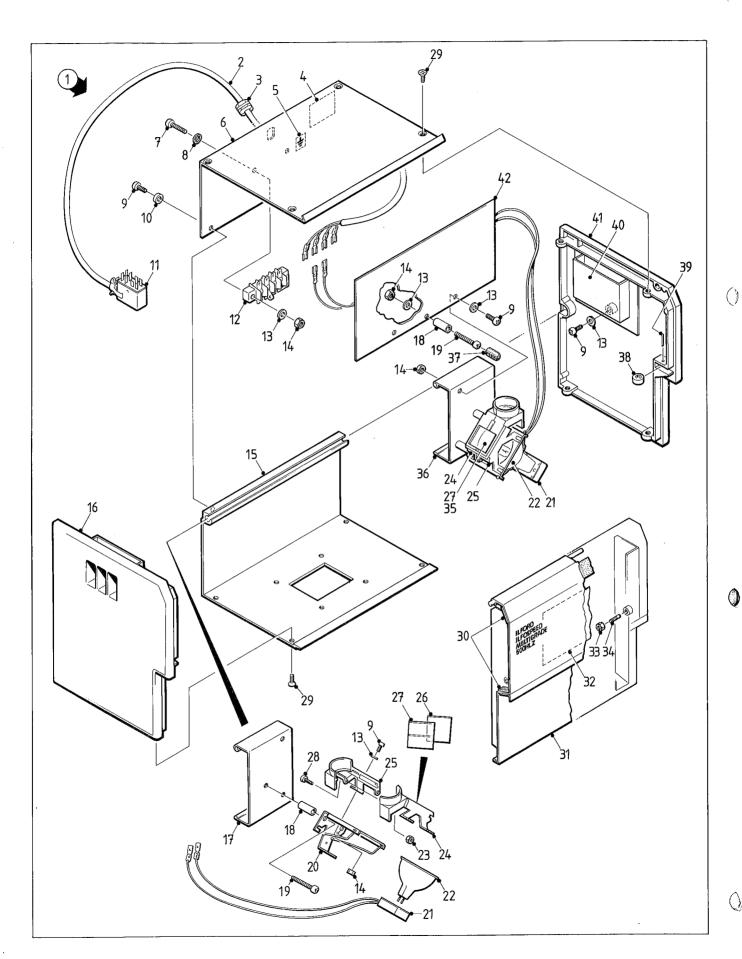


Figure 4.1

# 4 PARTS LIST ILFOSPEED MULTIGRADE 500HLZ ENLARGER HEAD

Figure 4.1 and the following table detail all parts that are available for the ILFOSPEED MULTIGRADE 500HLZ enlarger head. When ordering spare parts, please quote both the part number and GIN number in order that ILFORD may process your order quickly and efficiently.

Ref no. on fig. 4.1	Part no.	GIN no.	Description	Quantity
1	6129-0-001	1491236	ILFOSPEED MULTIGRADE 500HLZ	
			enlarger head	
2	81335313	-	Cable	1
3 4	81334712	_	Strain relief bush	1
4	6065-4-112	1471667	Serial number label	1
5 6	85268401	1471348	Earth label	1
6	6129-2-102	•	Top section	1
7	87989748	_	Screw, pan head, M3x20mm	2 2
8	89730600		Washer, shakeproof, M3	2
9	87992722	1471216	Screw, pan head, M3x6mm	11
10	6129-4-112	-	Spacer washer	2
11	86618520	1471397	Plug, 10A	1
12	89013016	-	Terminal strip	1
13	89730453		Washer, plain, M3	12
14	86203903	1471360	Nut, hexagonal, M3	9
15	6129-1-101	-	Base extrusion	1
16	6068-2-143		End cap, left hand	1
17	6068-3-146	1471634	Lamp slide, left hand	1 5 5 2
18	88000809		Lampholder spacer	5
19	87989749	•	Screw, pan head, M3x25mm	5
20	85269001	1492842	Lampholder assembly	2
21	86618527	1492820	Lamp connector	2
22	84677112	1492831	Lamp, 30V 80W	2
23	86203902	1471359	Nut, hexagonal, M2.5	4
24	6068-1-115	1471535	Filter holder, left hand	2 2
25	6068-2-114	1471580	Filter holder, right hand	2
26	83425802		Filter, green (left hand side)	1
27	83425803		Filter, heat	4
28	87992714		Screw, pan head, M2.5x6mm	24
29	87990420		Screw, countersunk head, M3x6mm	8
30	89014019	-	Foam sealing strip	232mm
				<b>&gt;</b>

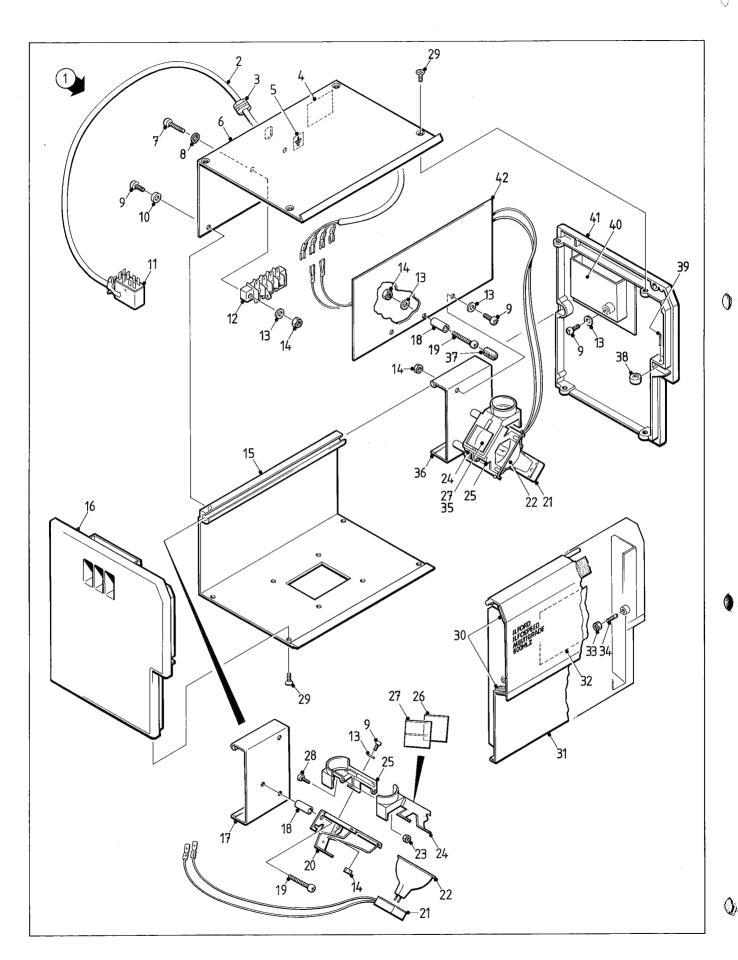
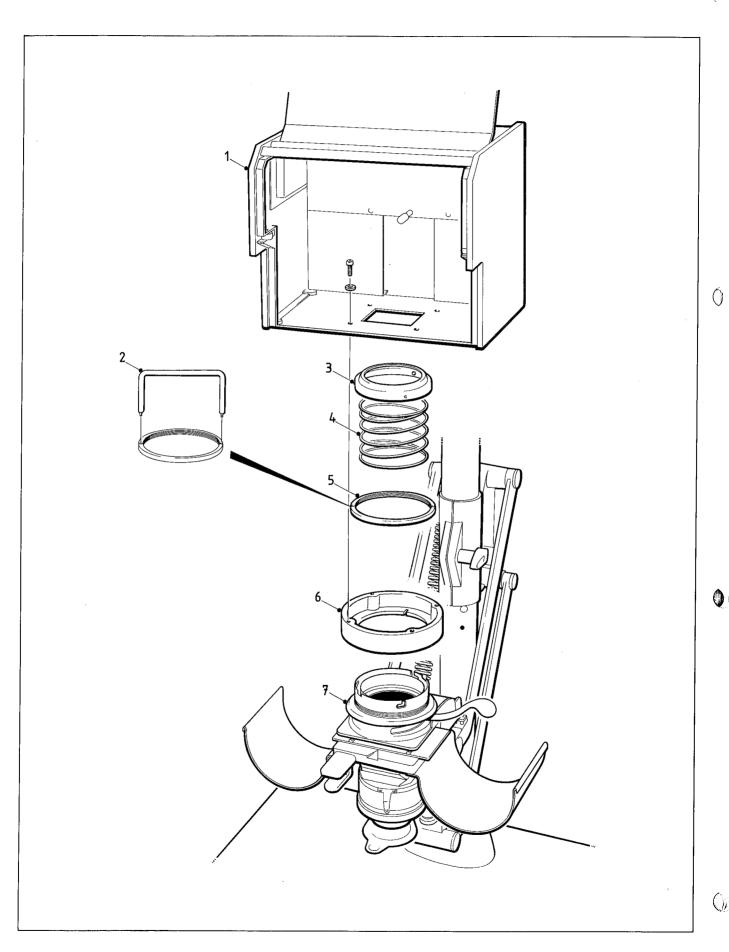


Figure 4.1

Ref no. on fig. 4.1	Part no.	GIN no.	Description	Quantity
31	6129-2-003	_	Door assembly	1
32	6129-4-110	-	Warning label	1
33 .	86204519	-	Nut, hexagonal, nylon, M4	2
34	87989070		Screw, grub, nylon, M4x10mm	2
35	83425801	1471287	Filter, blue (right hand side)	1
36	6068-3-147	1471645	Lamp slide, right hand	1
37	83425603	1471278	Ferrule, PVC	1
38	6129-4-104	-	Door catch wheel	2
39	87997604	1471458	Pin, spring, 2x12mm	2
40	6068-3-126	1471623	Light trap	2
41	6068-1-142	1471557	End cap, right hand	1
42	6129-4-103	-	Terminal strip cover plate	1
			Note Items shown above without GIN numbers are not held in stock	



### 5 PRE-INSTALLATION

- 1 ILFOSPEED
  MULTIGRADE 500HLZ
  enlarger head
- 2 Ring key
- 3 Spring retaining ring
- 4 Spring
- 5 Condenser retaining ring
- 6 Adaptor plate
- 7 Leitz IC chassis

### 5.1 Introduction

The adaptor kit (see figure 5.1) enables the ILFOSPEED MULTIGRADE 500HLZ enlarger head to be fitted to the Leitz IC enlarger. Installation is straightforward provided the instructions in this manual are carefully followed. If you have any problems, please contact your nearest ILFORD selling company, the address of which can be found on the back cover of this manual.

### WARNING

To prevent irrepairable damage to the equipment, do not use force when carrying out any of the following instructions. Handle the ILFORD ILFOSPEED MULTIGRADE 500HLZ enlarger head with extreme care. Remove the lamps if you feel it is necessary.

### 5.2 Unpacking

The adaptor kit for the Leitz IC enlarger consists of the sub-assemblies detailed in table 5.1. Each sub-assembly is packed in a plastic bag, with the part number written on the bag. Please ensure you have all the correct items before proceeding with any of the fitting instructions (see also figure 5.1).

Table 5.1 Adaptor kit

Part no.	Description
6091-3-001	Light mixing box, 35mm
6130-P-002	Sub kit

The sub kit, part number 6130-P-002, consists of the items detailed in table 5.2.

Table 5.2 Adaptor assembly sub kit 6130-P-002

Description	Quantity	
Adaptor	1	
Ring key	1	
Screw, M3x8mm, pan head	4	
Washer, M3, plain	ц	

5.3 Removing the Leitz enlarger head

The Leitz IC enlarger head is counter balanced to be moved up and down with the minimum of effort. Before proceeding, ensure the chassis is positioned at a convenient working height and securely locked.

### WARNING

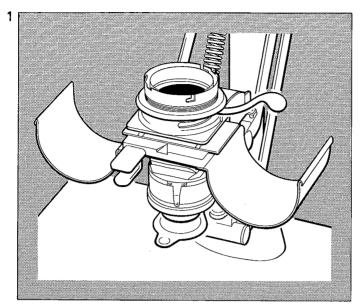
Never lean over counter balanced enlargers; failure of the locking mechanism could cause injury.

To remove the Leitz enlarger head, proceed as follows (refer also to the manufacturer's literature):

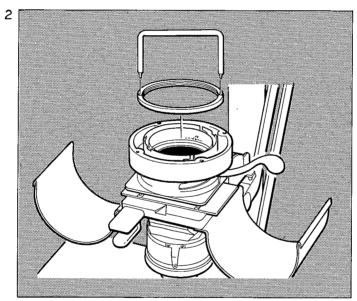
- 1 Lift off the upper half of the lamphouse.
- In the lower half of the lamphouse, release the spring retaining ring from the condenser housing by turning it anti-clockwise.
- 3 Remove the spring.
- Remove the condenser retaining ring by turning it anti-clockwise several turns, using the ring key supplied. Lift the lower half of the lamphouse off the chassis.

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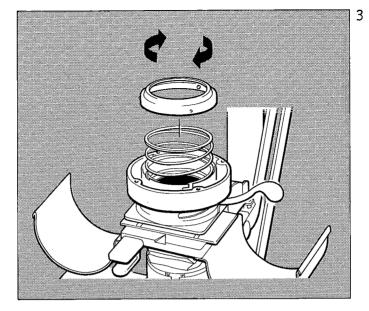
# 6 FITTING THE ILFOSPEED MULTIGRADE 500HLZ ENLARGER HEAD



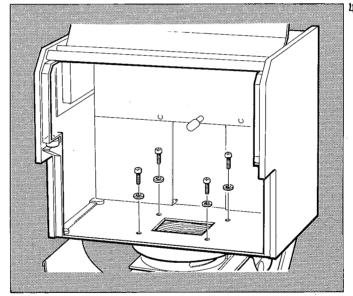
With the Leitz enlarger head removed, the enlarger is ready to accept the ILFOSPEED MULTIGRADE 500HLZ enlarger head.

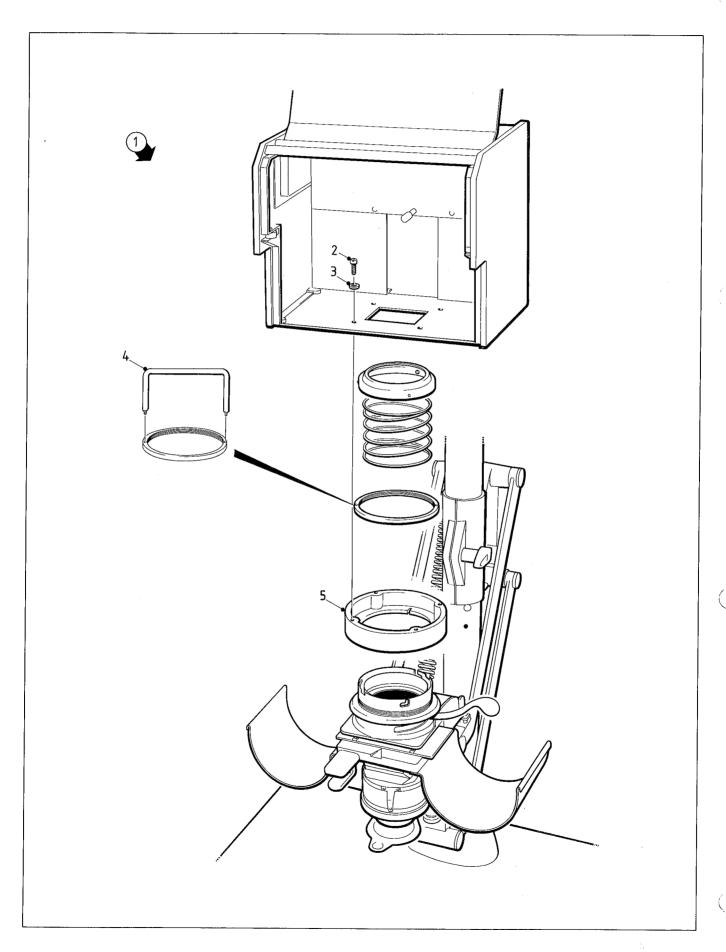


Locate the adaptor over the condenser housing, with the locating slot towards the back of the enlarger, as shown. Secure the Leitz IC condenser retaining ring onto the adaptor, using the ring key provided. Refit the condenser spring and spring retaining ring.



Secure the ILFOSPEED MULTIGRADE 500HLZ enlarger head to the adaptor with the four M3x8mm pan head screws and associated washers. Insert the light mixing box carefully between the two lamp and filter assemblies and into the aperture in the base of the head.





## 7 PARTS LIST ADAPTOR KIT

Figure 7.1 and the following table detail all spare parts that are available. When ordering spare parts, please quote the part number in order that ILFORD may process your order quickly and efficiently.

Ref no. on figure 7.1	Part no.	Description	Quantity
1	6130-P-001	Adaptor kit, complete	
2	87 98 97 44	Screw, pan head, M3x8mm	14
3	89730453	Washer, plain, M3	4
4	6130-4-103	Ring key	1
5	6130-3-100	Adaptor	1
6+	6091-3-001	Light mixing box, 35mm, 4mm drop	1
+ items not	illustrated		

Constant improvements in ILFORD products mean that changes in design or specification may occur from time to time. It will not always be possible to amend instructions at the same time, and the right to alter the design and specification of the equipment without prior notice is accordingly reserved.

ILFOSPEED MULTIGRADE 500 is covered by patents and patent applications.