ILFORD PHOTO

HARMAN technology Ltd

SAFETY DATA SHEET

ILFOTEC HC DEVELOPER 1+31

This SDS is not mandated under REACH Regulation (EC) No 1907/2006 and is provided for information only. This SDS relates to the product after it has been prepared for use in accordance with our recommendations. Because HARMAN technology Ltd. does not supply the solution ready for use, we are not obliged to provide this SDS. However, we do so in order to help users to use the product safely and assess correctly the risks involved. Users should also have and refer to the SDS(s) for the concentrate(s) from which the working strength solution is prepared.

SECTION 1: Identification of the	ne substance/mixture and of the company/undertaking	
1.1. Product identifier		
Product name	ILFOTEC HC DEVELOPER 1+31	
Internal identification	10154	
1.2. Relevant identified uses o	f the substance or mixture and uses advised against	
Identified uses	Photographic Developer Solution	
1.3. Details of the supplier of the	he safety data sheet	
Supplier	HARMAN technology Ltd Ilford Way Mobberley Knutsford Cheshire WA16 7JL http://www.harmantechnology.com Tel: +44(0)1565 650000 Fax: +44(0)1565 872734	
Contact person	HS&E Advisor Dr Trevor Rhodes Tel: +44(0)1565 650000, email: trevor.rhodes@harmantechnology.com	
1.4. Emergency telephone number		
Emergency telephone	See Safety Data Sheet of appropriate concentrate for details.	
SECTION 2: Hazards identification	ation	
2.1. Classification of the subst	ance or mixture	
Classification (EC 1272/2008)	Net Classified	
Physical hazards	Not Classified	
Health hazards	Not Classified	
Environmental hazards	Not Classified	
2.2. Label elements		
Hazard statements	EUH208 Contains HYDROQUINONE. May produce an allergic reaction.	
Precautionary statements	 P264 Wash contaminated skin thoroughly after handling. P280 Wear protective clothing, gloves, eye and face protection. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337+P313 If eye irritation persists: Get medical advice/ attention. 	

2.3. Other hazards

No information available.

SECTION 3: Composition/informa			_
3.2. Mixtures			
DIETHANOLAMINE		<	<1'
CAS number: 111-42-2	EC number: 203-868-0	REACH registration number: 01- 2119488930-28-XXXX	
Classification Acute Tox. 4 - H302 Skin Irrit. 2 - H315 Eye Dam. 1 - H318 STOT RE 2 - H373 Aquatic Chronic 3 - H412		tion (67/548/EEC or 1999/45/EC) 48/22 Xi;R38,R41	
2,2'-OXYBISETHANOL		<	<19
CAS number: 111-46-6	EC number: 203-872-2	REACH registration number: 01- 2119457857-21-XXXX	
Classification	Classificat	tion (67/548/EEC or 1999/45/EC)	
Acute Tox. 4 - H302	Xn;R22		
HYDROQUINONE		<0.).5'
CAS number: 123-31-9	EC number: 204-617-8	REACH registration number: 01- 2119524016-51-XXXX	
M factor (Acute) = 10			
Classification Acute Tox. 4 - H302 Eye Dam. 1 - H318 Skin Sens. 1 - H317 Muta. 2 - H341 Carc. 2 - H351 Aquatic Acute 1 - H400		tion (67/548/EEC or 1999/45/EC) . 3;R40 Muta. Cat. 3;R68 Xn;R22 R43 Xi;R41	
N-carboxymethyliminobis(ethyler	nenitrilo)tetra(acetic acid)	<0.).19
CAS number: 67-43-6	EC number: 200-652-8		
Classification Acute Tox. 4 - H332 Eye Irrit. 2 - H319 Repr. 2 - H361d		tion (67/548/EEC or 1999/45/EC) Repr. Cat. 3;R63. Xi;R36.	

1-Phenyl-4-methyl-3-pyrazolic	lone		< 0.1%
CAS number: 2654-57-1	EC number: 220-18)-6	
Classification Acute Tox. 4 - H302 Skin Sens. 1 - H317 Aquatic Chronic 2 - H411		Classification (67/548/EEC of Xn;R22. N;R51/53. R43.	r 1999/45/EC)
pentasodium (carboxylatomethyl)iminobis(e	thylenenitrilo)tetraacetate		< 0.1%
CAS number: 140-01-2	EC number: 205-39		registration number: 01- I445-33-XXXX
Classification Acute Tox. 4 - H332 Repr. 2 - H361fd STOT RE 2 - H373		Classification (67/548/EEC of Xn;R20. Repr. Cat. 3;R63.	r 1999/45/EC)
The Full Text for all R-Phrases	and Hazard Statements are Dis	played in Section 16.	
SECTION 4: First aid measure	S		
4.1. Description of first aid mea	asures		
Inhalation	Fresh air.		
Ingestion	Rinse mouth thoroughly with water.		
Skin contact	Rinse immediately with plenty of water.		
Eye contact	Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.		
4.2. Most important symptoms	and effects, both acute and dela	yed	
Inhalation	No specific symptoms known.		
Ingestion	No specific symptoms known.		
Skin contact	May cause sensitisation by skir	n contact.	
Eye contact	May cause severe eye irritation		
4.3. Indication of any immediat	e medical attention and special	reatment needed	
Notes for the doctor	No specific recommendations.		
SECTION 5: Firefighting measure	ures		
5.1. Extinguishing media			
Suitable extinguishing media	The product is not flammable.	Jse fire-extinguishing media s	uitable for the surrounding fire.
5.2. Special hazards arising fro	om the substance or mixture		
Specific hazards	No unusual fire or explosion ha	zards noted.	
Hazardous combustion products	Thermal decomposition or com Harmful gases or vapours. Oxid		-
5.3. Advice for firefighters			

Protective actions during firefighting	No specific firefighting precautions known.
SECTION 6: Accidental relea	se measures
6.1. Personal precautions, pre	ptective equipment and emergency procedures
Personal precautions	Avoid contact with skin and eyes.
6.2. Environmental precaution	15
Environmental precautions	Avoid discharge into drains.
6.3. Methods and material for	containment and cleaning up
Methods for cleaning up	Flush contaminated area with plenty of water. Avoid the spillage or runoff entering drains, sewers or watercourses.
6.4. Reference to other section	uns
Reference to other sections	For personal protection, see Section 8. For waste disposal, see Section 13.
SECTION 7: Handling and sto	prage
7.1. Precautions for safe hand	dling
Usage precautions	Avoid spilling. Avoid contact with skin and eyes. Provide adequate ventilation.
7.2. Conditions for safe storage	ge, including any incompatibilities
Storage precautions	Keep out of reach of children.
7.3. Specific end use(s)	
Specific end use(s)	The identified uses for this product are detailed in Section 1.2.
SECTION 8: Exposure control	Is/Personal protection
8.1. Control parameters Occupational exposure limits 2,2'-OXYBISETHANOL Long-term exposure limit (8-h HYDROQUINONE	our TWA): WEL 23 ppm 101 mg/m³

Long-term exposure limit (8-hour TWA): WEL 0.5 mg/m³ WEL = Workplace Exposure Limit

DIETHANOLAMINE (CAS: 111-42-2)

DNEL	Consumer - Oral; Long term systemic effects: 0.06 mg/kg/day Workers - Dermal; Short term systemic effects: 0.13 mg/kg/day Consumer - Dermal; Long term systemic effects: 0.07 mg/kg/day Workers - Inhalation; Short term local effects: 1 mg/m ³ Workers - Inhalation; Short term systemic effects: 33 mg/m ³ Consumer - Inhalation; Long term local effects: 0.25 mg/m ³ Workers - Inhalation; Long term systemic effects: 4 mg/m ³
PNEC	- Fresh water; 0.0022 mg/l - marine water; 0.00022 mg/l - Water, Intermittent release; 0.022 mg/l - Sediment (Freshwater); 0.019 mg/kg - Sediment (Marinewater); 0.0019 mg/kg

2,2'-OXYBISETHANOL (CAS: 111-46-6)

DNEL	Consumer - Dermal; Long term systemic effects: 53 mg/kg/day Industry - Dermal; Long term systemic effects: 106 mg/kg/day Consumer - Inhalation; Long term local effects: 12 mg/m³ Industry - Inhalation; Long term local effects: 60 mg/m³
PNEC	- Soil; 1.53 mg/kg - STP; 199.5 mg/l - Fresh water; 10 mg/l - marine water; 1 mg/l - Water, Intermittent release; 10 mg/l - Sediment (Freshwater); 20.9 mg/kg - Sediment (Marinewater); 2.09 mg/kg
	HYDROQUINONE (CAS: 123-31-9)
DNEL	Industry/Professional - Dermal; Long term systemic effects: 128 mg/kg/day Industry/Professional - Inhalation; Long term systemic effects: 7 mg/m ³ Industry/Professional - Inhalation; Long term local effects: 1 mg/m ³ General population - Dermal; Long term systemic effects: 64 mg/kg/day General population - Inhalation; Long term systemic effects: 1.74 mg/m ³ General population - Inhalation; Long term local effects: 0.5 mg/m ³
PNEC	 Water; 0.000114 mg/l marine water; 0.0000114 mg/l Sediment (Freshwater); 0.00098 mg/kg Sediment (Marinewater); 0.000097 mg/kg Intermittent release; 0.00134 mg/l Soil; 0.000129 mg/kg STP; 0.71 mg/l
DNEL	Workers - Inhalation; Long term systemic effects: 1.5 mg/m ³
PNEC	- Fresh water; 6.4 mg/l - marine water; 0.64 mg/l - Water, Intermittent release; 3.1 mg/l - STP; 51 mg/l - Sediment (Freshwater); 25.1 mg/kg - Sediment (Marinewater); 2.51 mg/kg - Soil; 1.26 mg/kg

8.2. Exposure controls

Protective equipment







Appropriate engineering controls

Eye/face protection

Provide adequate ventilation. This product must not be handled in a confined space without adequate ventilation.

Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible.

Hand protection

Use protective gloves.

Other skin and body	Wear suitable protective clothing as protection against splashing or contamination.
protection	

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SECTION 9: Physical and che	mical properties
9.1. Information on basic phys	ical and chemical properties
Appearance	Liquid. Soluble in water.
Colour	Colourless to pale yellow.
Odour	No characteristic odour.
рН	pH (diluted solution): 8.86 - 9.0 (at 1+31)
Melting point	<0°C
Initial boiling point and range	>100°C @ 760 mm Hg
Evaporation rate	1 (water = 1)
Vapour pressure	No information available.
Relative density	~ 1.0 @ 20°C
Solubility(ies)	Soluble in water.
9.2. Other information	
Other information	Not available.
SECTION 10: Stability and rea	activity
10.1. Reactivity	
Reactivity	There are no known reactivity hazards associated with this product.
10.2. Chemical stability	
Stability	Stable at normal ambient temperatures and when used as recommended.
10.3. Possibility of hazardous	reactions
Possibility of hazardous reactions	Under normal conditions of storage and use, no hazardous reactions will occur.
10.4. Conditions to avoid	
Conditions to avoid	There are no known conditions that are likely to result in a hazardous situation.
10.5. Incompatible materials	
Materials to avoid	Avoid contact with acids. Avoid contact with other photographic solutions and/or cleaning compounds.
10.6. Hazardous decomposition	on products
Hazardous decomposition products	Thermal decomposition or combustion products may include the following substances: Harmful gases or vapours. Oxides of: Carbon. Sulphur. Nitrogen. Sodium.
SECTION 11: Toxicological in	formation
11.1. Information on toxicologi	ical effects
Toxicological effects	This chemical formulation has not been tested for health effects. Exposure effects listed are based on existing health data for the individual components that comprise the mixture.
Germ cell mutagenicity	
Constaviaity in viva	The product contains a substance that is classified as: Supported of cousing constitutions

Genotoxicity - in vivo

The product contains a substance that is classified as: Suspected of causing genetic defects.

Carcinogen Carcinogen Reproductiv Reproductiv developmen	icity /e toxicity /e toxicity -	-	duct contains a substance that is classified as: Suspected of causing cancer. duct contains a substance that is classified as: Suspected of damaging the unborn	
Inhalation		No spec	ific health hazards known.	
Ingestion		No spec	ific health hazards known.	
Skin contact The proc		-	duct contains a small amount of sensitising substance. May cause sensitisation or reactions in sensitive individuals.	
Eye contact May cau		Мау сал	ise severe eye irritation.	
Acute and chronic health Vapour o hazards		Vapour	or spray in the eyes may cause irritation and smarting.	
Route of exposure Skin and		Skin and	d/or eye contact	
Toxicological information on ingredients		ngredients	<u>.</u>	
			DIETHANOLAMINE	
	Acute toxicity - o	ral		
	Acute toxicity ora mg/kg)	al (LD₅o	1,600.0	
	Species		Rat	
	ATE oral (mg/kg))	1,600.0	
	Carcinogenicity			
IARC carcinogenicity		licity	IARC Group 2B Possibly carcinogenic to humans.	
			2,2'-OXYBISETHANOL	
	Acute toxicity - o	ral		
	Acute toxicity ora mg/kg)	al (LD50	1,000.0	
	Species		Human	

HYDROQUINONE

Acute toxicity - oral		
Acute toxicity oral (LD₅₀ mg/kg)	375.0	
Species	Rat	
ATE oral (mg/kg)	375.0	
Carcinogenicity		
IARC carcinogenicity	IARC Group 3 Not classifiable as to its carcinogenicity to humans.	

1,000.0

SECTION 12: Ecological information

ATE oral (mg/kg)

12.1. Toxicity

Toxicity

The product contains a substance that is very toxic to aquatic organisms. At the levels that are present, the product is not considered to be hazardous to the environment.

Ecological information on ingredients.

DIETHANOLAMINE

Acute aquatic toxicity

Acute toxicity - fish LC₅₀, 96 hours: >100 mg/L (Fathead Minnow) mg/l, Fish

HYDROQUINONE

Acute aquatic toxicit	Acute	aquatic	toxicity
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LE(C)50	$0.01 < L(E)C50 \le 0.1$
M factor (Acute)	10
Acute toxicity - fish	LC ₅₀ , 96 hours: 0.10-0.18 (Fathead Minnow) mg/l, Fish
Acute toxicity - aquatic invertebrates	EC₅₀, 48 hours: 0.05 mg/l, Daphnia magna
Acute toxicity - aquatic plants	IC₅₀, 72 hours: 1.0 mg/l, Algae

12.2. Persistence and degradability

Persistence and degradability There are no data on the degradability of this product.

12.3. Bioaccumulative potential

Bioaccumulative potential No data available on bioaccumulation.

12.4. Mobility in soil

Mobility

The product is soluble in water.

12.5. Results of PBT and vPvB assessment

Results of PBT and vPvB This product does not contain any substances classified as PBT or vPvB.

assessment

Ecological information on ingredients.

HYDROQUINONE

Results of PBT and vPvB This substance is not classified as PBT or vPvB according to current EU criteria. assessment

12.6. Other adverse effects

Other adverse effects None known.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal methods

Used, diluted, and spent solutions may be allowed to be discharged to sanitary sewer by permit IF allowed by local regulations. Consult your local authority for advice. Waste may have to be pre-treated before discharge. Consult local authorities before discharging any waste to sewer. Do not discharge to septic system. Waste that cannot be discharged to sewer may have to handled by a licensed hazardous waste contractor. EU Waste Number: 090101

SECTION 14: Transport information

General	The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, ADR/RID).	
Road transport notes	Not classified for road transport	
Rail transport notes	Not classified for rail transport	
Sea transport notes	Not classified for sea transport	
Air transport notes	Not classified for air transport	
14.1. UN number Not applicable.		
14.2. UN proper shipping name Not applicable.		
14.3. Transport hazard class(es)	
Transport labels No transport warning sign req	uired.	
14.4. Packing group		
Not applicable.		
14.5. Environmental hazards		
Environmentally hazardous substance/marine pollutant No.		
14.6. Special precautions for user		
Not applicable.		
14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code		
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.	
SECTION 15: Regulatory information		
15.1. Safety, health and envir	onmental regulations/legislation specific for the substance or mixture	
EU legislation	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18	

EU legislation	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18
	December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of
	Chemicals (REACH) (as amended).
	Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16
	December 2008 on classification, labelling and packaging of substances and mixtures (as amended).
	Commission Decision 2000/532/EC as amended by Decision 2001/118/EC establishing a list
	of wastes and hazardous waste pursuant to Council Directive 75/442/EEC on waste and
	Directive 91/689/EEC on hazardous waste with amendments.
Guidance	Workplace Exposure Limits EH40.

15.2. Chemical safety assessment

No chemical safety assessment has been carried out for this mixture. See SUMI (Safe Use of Mixtures Information document) attached to Safety Data Sheet of appropriate concentrate.

SECTION 16: Other information

General information	HARMAN technology Ltd believe the information and recommendations contained herein are based on correct and factual data. However, no express or implied guarantee or warranty of any kind is made with respect to this information. Use this information only to supplement other information you have gathered and then make an independent determination about the completeness and suitability of all information to ensure the proper use and disposal of this product and the health and safety of employees and customers.
Key literature references and sources for data	European Photographic Chemical Industry Code of Practice For Classification And Labelling Material Safety Data Sheet, Misc. manufacturers. Dangerous Properties of Industrial Chemicals, 6.edition, N.Sax, 1984.
Issued by	HS&E Advisor Dr Trevor Rhodes Tel: +44(0)1565 650000, email: trevor.rhodes@harmantechnology.com
Revision date	10/10/2019
Revision	3
Supersedes date	08/06/2018
SDS status	Approved.
Hazard statements in full	 H302 Harmful if swallowed. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H319 Causes serious eye irritation. H332 Harmful if inhaled. H341 Suspected of causing genetic defects. H351 Suspected of causing cancer. H361d Suspected of damaging the unborn child. H361fd Suspected of damaging fertility. Suspected of damaging the unborn child. H373 May cause damage to organs through prolonged or repeated exposure. H400 Very toxic to aquatic life. H411 Toxic to aquatic life with long lasting effects. H412 Harmful to aquatic life with long lasting effects. EUH208 Contains HYDROQUINONE. May produce an allergic reaction.